



We help you to prevent corrosion

03/2025



Family business since 1991

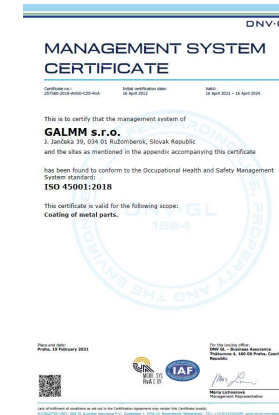


| | |
|-----------------|--------------------------------------|
| Business: | Surface Treatment |
| Industry: | Automotive, Engineering |
| Established: | 1991 |
| Ownership: | Private, Family owned |
| Revenues: | 9,63m EUR (2024) |
| Employees: | 188 (2024) |
| 2 plants: | Ružomberok Čadca |
| Certifications: | IATF 16949 ISO 14001 ISO 45001 |
| ERP: | SAP – managing all processes |

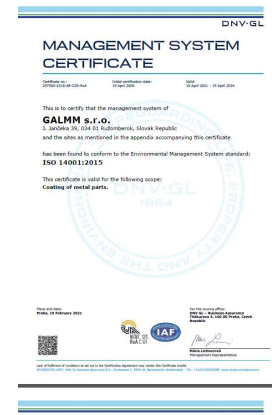
IATF 16949



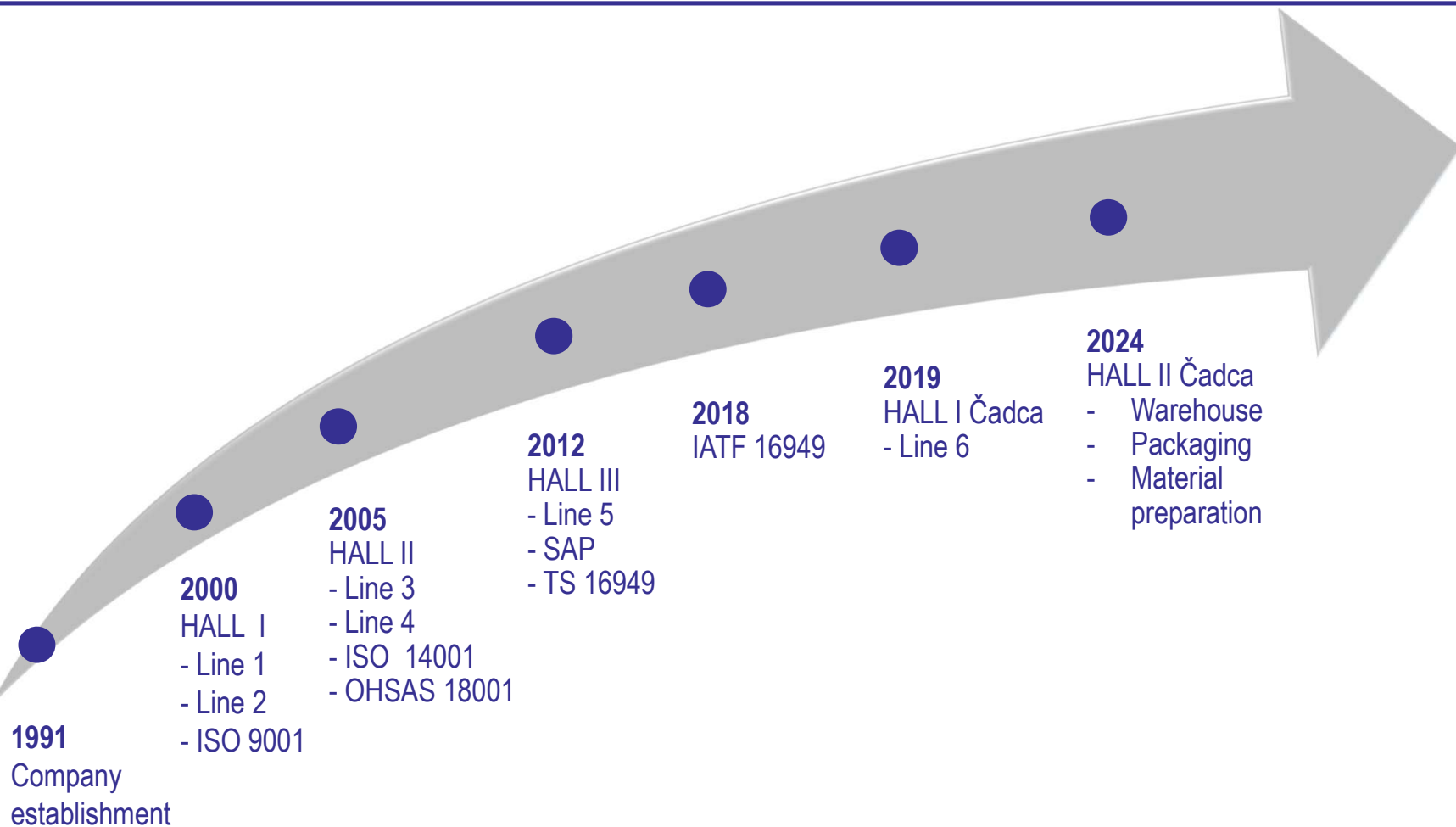
ISO 45001



ISO 14001



History of continual development



Wide range of services

Surface Treatment Services:

Ružomberok plant

Zinc plating + Passivating

Manganese Phosphatizing

Zinc Phosphatizing

Tin-plating (acid)

Tin-plating (alkaline)

Zinc Nickel + Passivating

+ *Possibility of 100% material control*

+ *Possibility of packaging for end customer*

Čadca plant

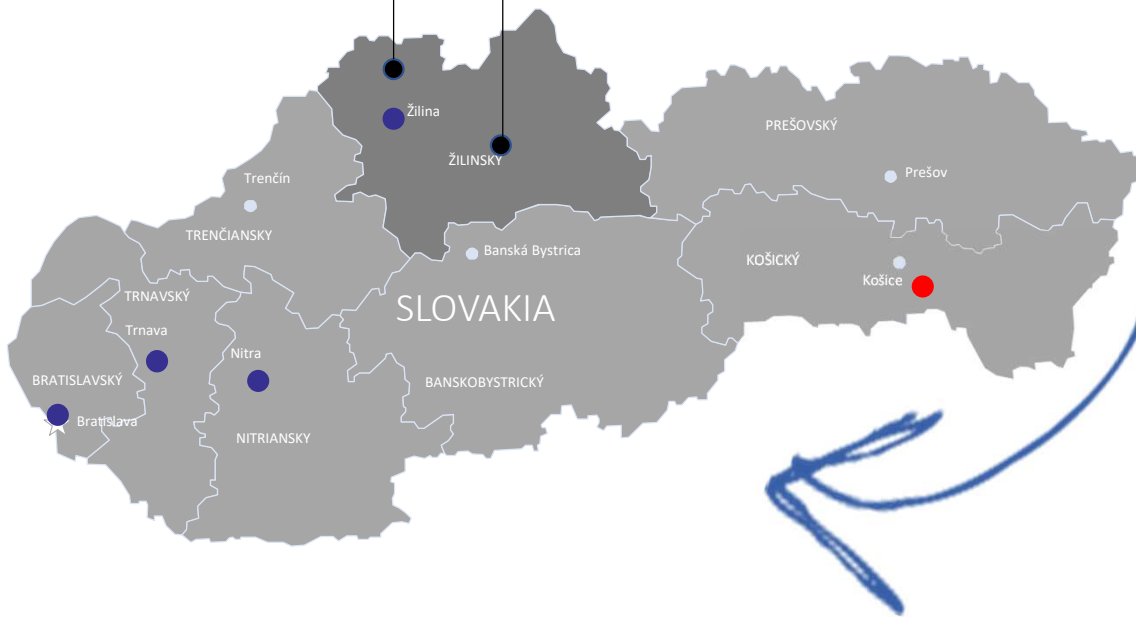
E-coating

Powder painting

Strategic location

GALMM Čadca

GALMM Ružomberok



Plants located within 250km range from 7OEMs

VOLVO - 2026

FCA (PL)

Hyundai (CZ)

KIA (Žilina)

PSA (Trnava)

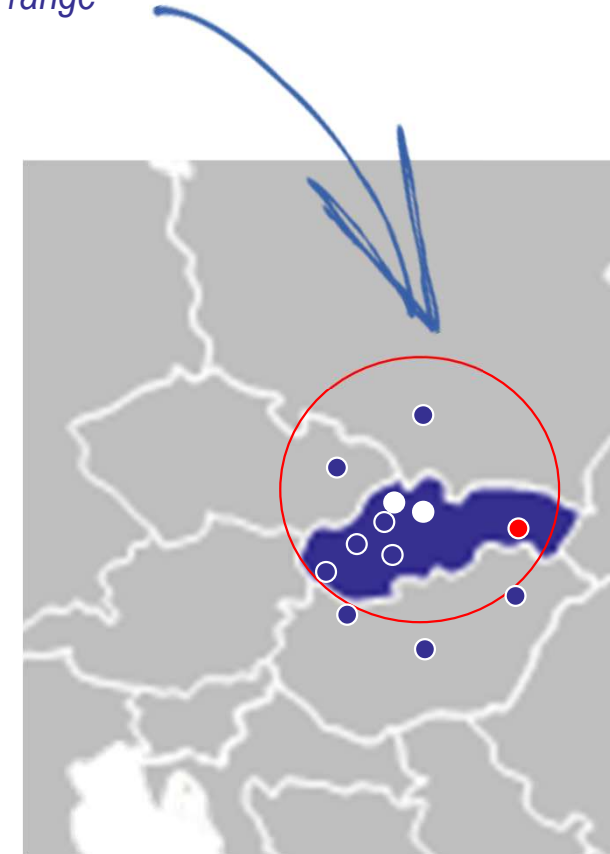
JLR (Nitra)

VW (Bratislava)

AUDI (HUN)

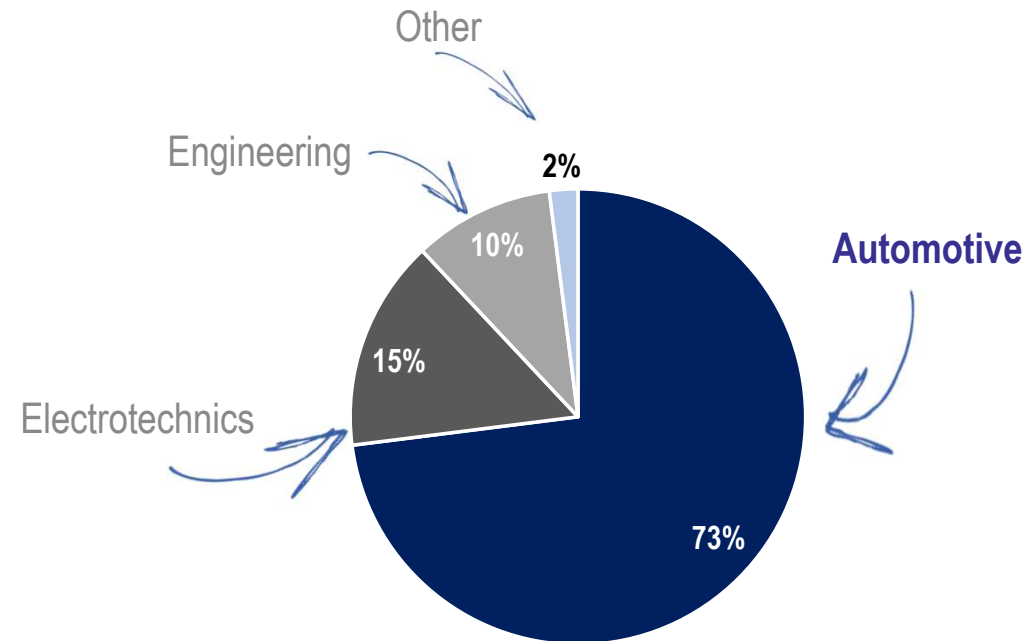
MB (HUN)

BMW (HUN)



Revenues in 2024: 9,63mEUR
Forecast for 2025: 10,58mEUR

*Stable 10-year growth since 2012
driven by management system
development and new investments*



GALMM team



CEO
M. Motyka



Deputy CEO
Ružomberok
J. Kozár



Deputy CEO
Čadca
T. Motyka

Operations

S. Kakus (RK)
F. Motyka (CA)

Quality

F. Kočíbal

Finance

N. Motyková

Supply Chain

M. Wagnerová (RK)
D. Matyšáková (CA)

Technology

J. Dorník (RK)
M. Klus (CA)

All processes managed in SAP

SAP

Logistics

- Order check-in
- Storage
- Order check-out
- Delivery

Production

- Production check-in
- Production Analysis
- Measurements
- Production check-out

Inventory

- Chemical warehouse
- Spare parts

Finance

- HR
- Accounting

Quality

- QMS
- Measurements
- Expedition control

Task management

- PM and PdM
- Maintenance warning system
- Process control tasks

Our customers

| | |
|-------------|----------------|
| VW | VOLVO |
| SCHAEFFLER | SCANIA |
| ZF | MAN |
| CONTINENTAL | DAF |
| MAGNA | Jaguar |
| SHILOH | ...and more... |
| MOBIS | |
| BOGE | |
| GNOTEC | |
| VIVA | |
| GGB | |
| KLAUKE | |
| MIBA | |
| UNIMET | |

*GALMM rated as an „A“
level supplier by
customers...*



End users of our parts



Ružomberok Plant



*Company was established in Ružomberok where company's Headquarters is located.
3 production halls and 5 automatic lines were built and put into production since 2000.*

Key information:

Employees: 110
Area: 4500 sqm

Administration (400sqm):

- Company's HQ + shared internal processes

Production (2800 sqm):

- 5 production lines
- 3-shift schedule for 5 days per week
- ZnNi – 7days per week

Warehouse (1300 sqm):

- Stock in / stock out
- Operating 24hrs/day 5 days/week

Laboratory:

- Fully equipped to control and manage all production processes

Galvanic and chemical surface treatment processes:

- Zinc plating + Passivation (Rack)
- Manganese Phosphatizing (Rack and Barrel)
- Zinc Phosphatizing (Rack and Barrel)
- Tin-plating (Rack and Barrel)
- Zinc Nickel + Passivation (Rack and Barrel)



Final products - Ružomberok



Čadca Plant



Production started in 10/2019, with IATF 16949 certification in 01/2020.

Unique line allows e-coat and PowderPainting being completed within one inline process.

Key information:

Maximum product dimensions: 2500 / 1400 / 800 mm (length/high/width)

Processes:

E-coating: 2.200.000 sqm / year

Powder painting: 350.000 sqm / year

Coated Material: CRS, HRS
galvanized steel
aluminium
forgings and castings

Advanced Pre-treatment process: 3 step degreasing
Acid pickling

Employees:

- 85 (2024)

Administration (250sqm):

- Internal processes, shared processes managed from Ružomberok

Production (1750 sqm):

- 1 production line
- 3 production shifts

Warehouse (1500 sqm):

- Stock in / stock out (7:00 – 20:00)

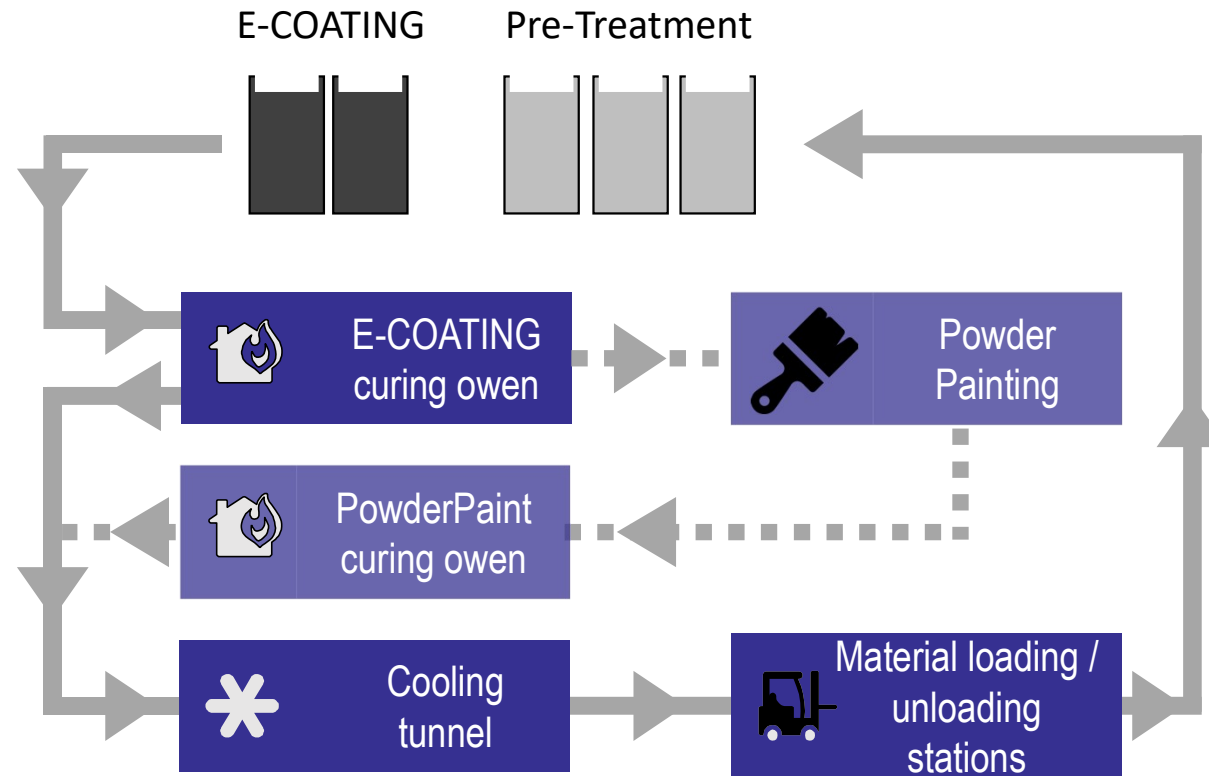
Laboratory:

- Fully equipped to control and manage all production processes

High level process - Čadca

Pre-Treatment + E-coat:

- 3 min line rate + each batch coated with different e-coat thickness provides great flexibility for GALMM's customers
- Treatment of CRS / HRS / galvanized steel / Alu / Forgeings and Castings
- 3x degreasing (spray & 2x immersion)
- Acid Pickling (processing welds and sharp edges)
- 3 cathionic ZnPhosphating
- Extended number of natural and DEMI water rinsing positions with additional spray cleaning



Powder painting:

- Fully automated Powder Painting cabin
- Powder painting is bypass process with option to be (or not) used based on final treatment requirements
- If both, KTL+PP processes, are used, no re-hanging or other manual manipulation with material is needed
- Powder thickness measuring before curing of paint in oven
- Automated painting process adjustments based on measurements after cabin

Photo gallery - Čadca

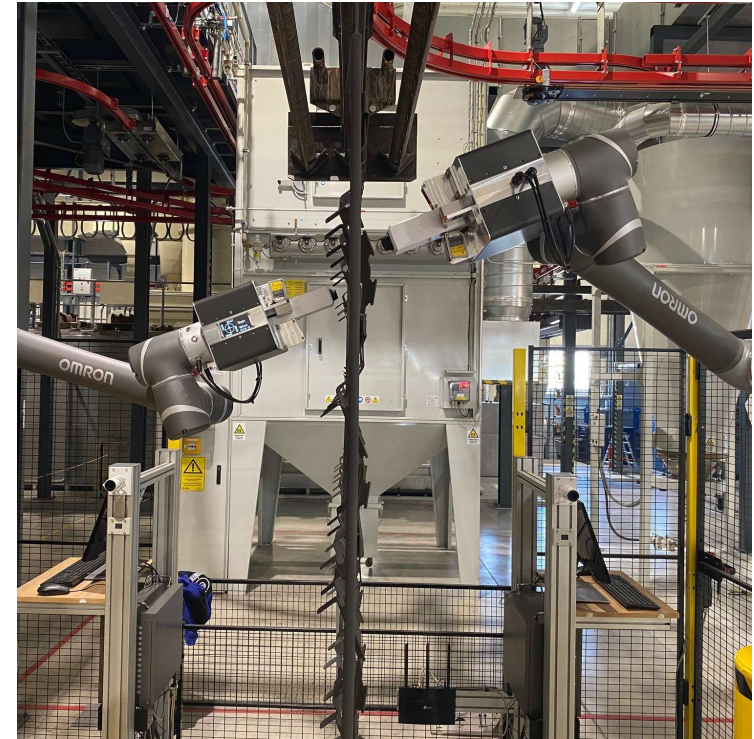
Parts painted with e-coating and e-coating + PP painting technology



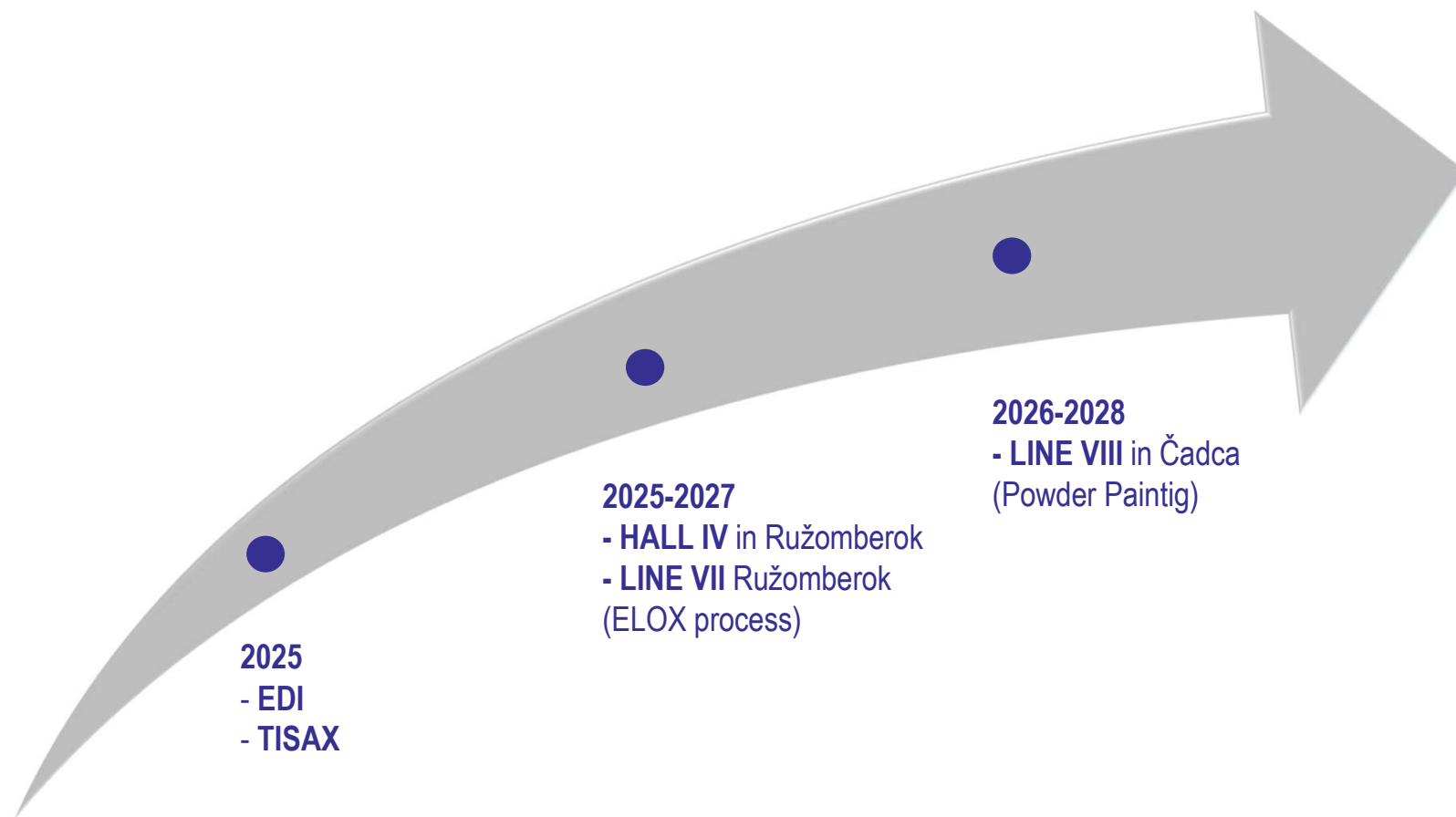
Powder Painting being done in fully automatic powder cabin



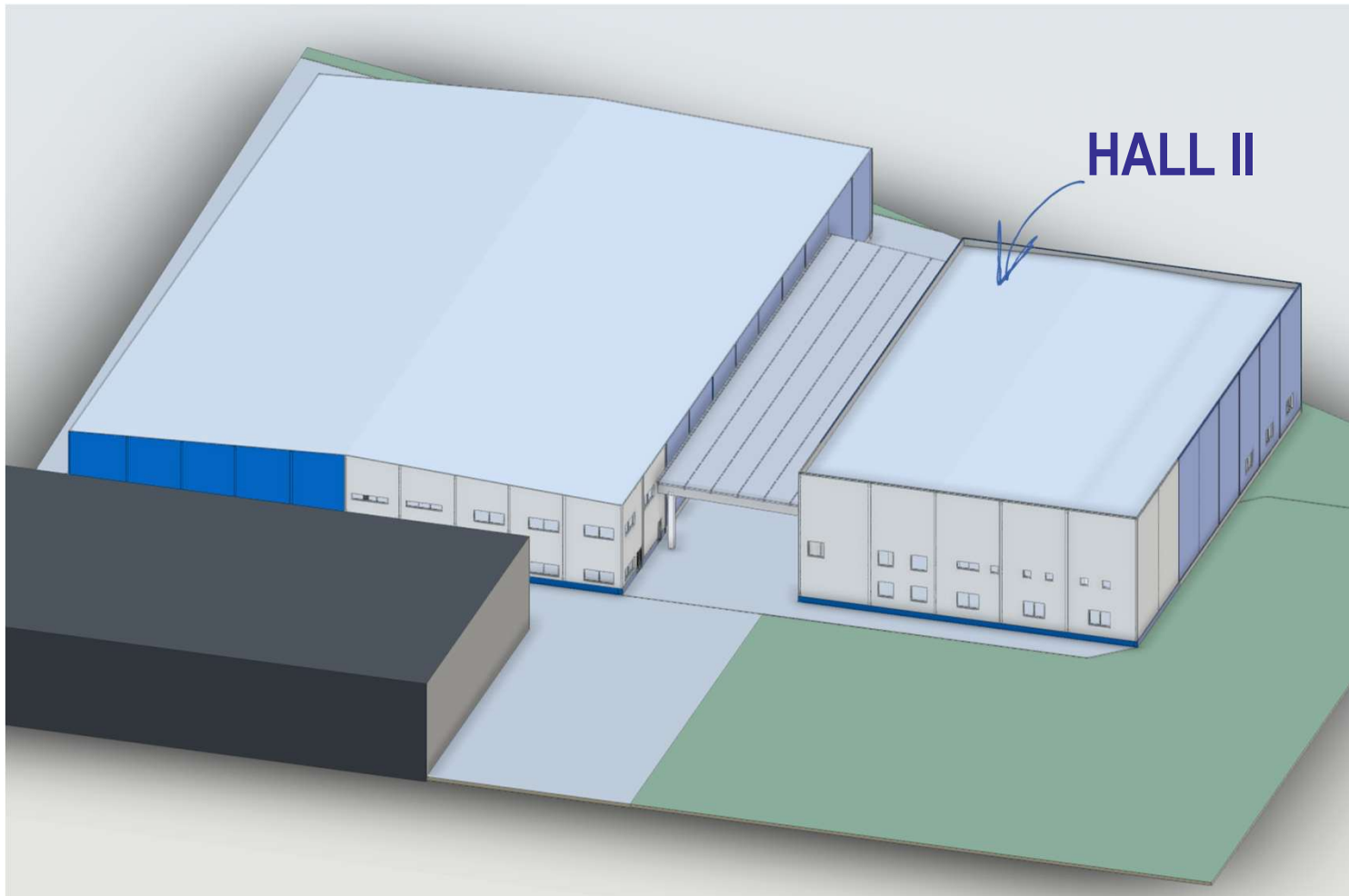
Thickness of raw Powder Paint being measured right after cabin by autonomous robots managing process parameters in line.



Strategic plans



Investment in Čadca



Purpose:

- Warehouse + material preparation
- Line VIII (Powder Painting) in 2026-2028
- Offices and facilities for 120 employees

Completion of investment:

01.02.2025

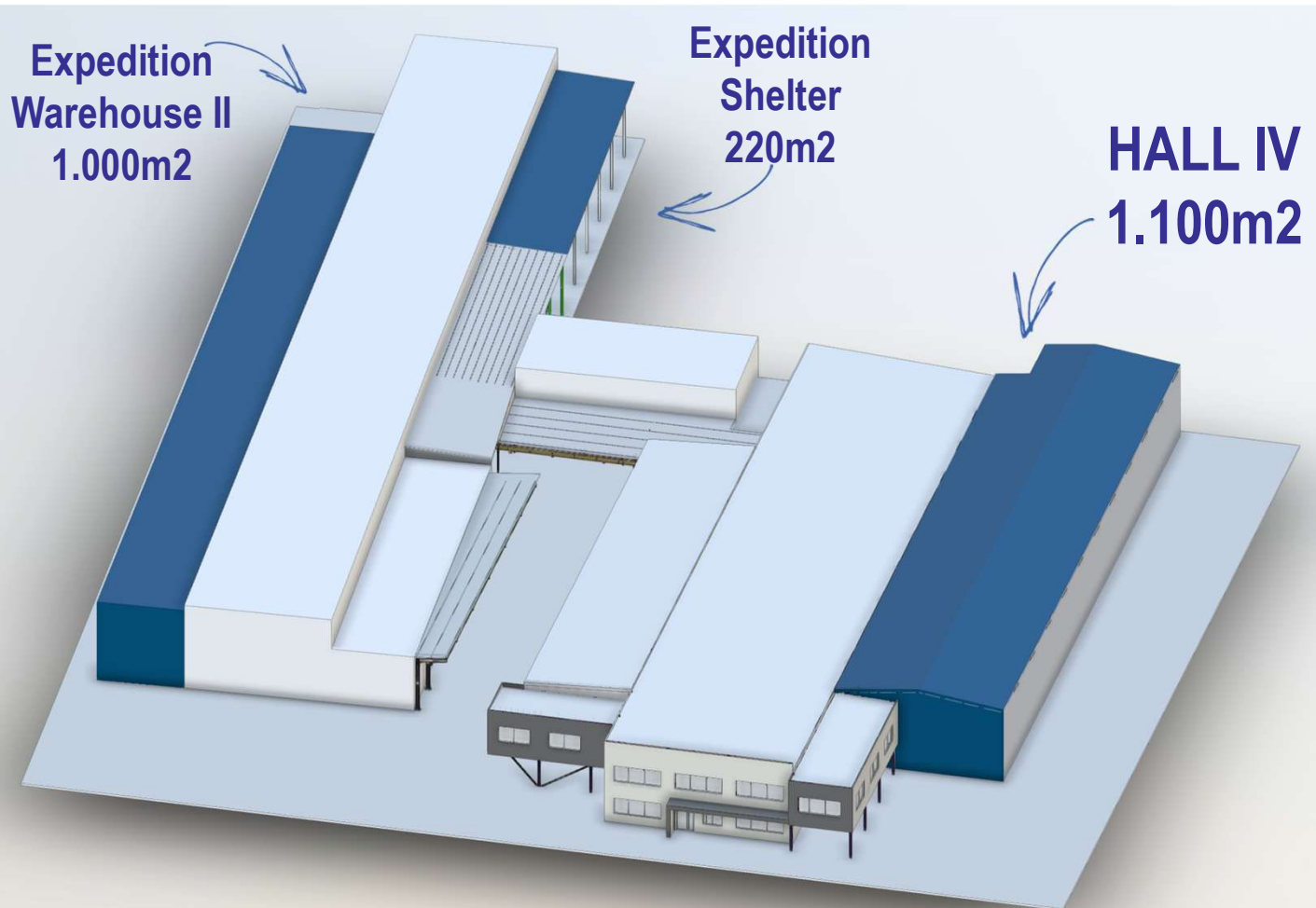
Area:

- 2.400 square meters

Investment value:

1.750.000 EUR

Investment in Ružomberok



Purpose:

- Line VII for processing of aluminium parts in new HALL IV
- Extension of warehouse

Planned start of investment:

2025-2027

Area:

2.400 square meters

Investment value:

1.250.000 EUR

<https://autode.sk/3vNPODw>



HQ & Ružomberok plant:

J. Jančeka 39,
034 01 Ružomberok, Slovakia

Čadca plant:

Pozávoz 3199,
022 01 Čadca, Slovakia

www.galmm.sk



Lets´meet and discuss further...



Ing. Martin Motyka

CEO

Tel.: 00421-44-4325385

e-mail: motykam@galmm.sk



Jozef Kozár, MBA

Deputy CEO – Ružomberok Plant

Tel.: +421 908 904 587

e-mail: kozarj@galmm.sk



Tomáš Motyka

Deputy CEO – Čadca Plant

Tel.: +421 903 739 110

e-mail: motykat@galmm.sk